

Conforms to Model Code of Practice - Preparation of Safety Data Sheets for Hazardous Chemicals - Australia

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : EPINAMEL CF720 PART B
Product identity : 203579
Product type : Paint or paint related material

1.2 Relevant identified uses of the substance or mixture and uses advised against

Field of application : buildings
Identified uses : Consumer applications, Professional applications, Used by spraying.

1.3 Details of the supplier of the safety data sheet

Company details : Hempel (Wattyl) Australia Pty Ltd.
Level 3, 2 Burbank Place
Norwest, , New South Wales 2153
Australia
Tel: +(61) 288673333
Email: wattyl@wattyl.com.au
Date of Preparation : 19 May 2025
Date of previous issue : 5 December 2024.

1.4 Emergency telephone number

Emergency telephone number (with hours of operation)





Poisons Information Centre.
Tel.: 13 11 26 (24 hour)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

GHS Classification

 SKIN CORROSION/IRRITATION - Category 2
 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
 SKIN SENSITISATION - Category 1
 REPRODUCTIVE TOXICITY - Category 1

2.2 Label elements


Hazard pictograms :






Signal word :

 DANGER

Hazard statements :

 H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H360 - May damage fertility or the unborn child.

Precautionary statements :

General : Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention :  Obtain special instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Avoid breathing vapour. Wash thoroughly after handling.
Response :  If exposed or concerned: Get medical advice or attention. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage :  Store locked up.
Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%
<input checked="" type="checkbox"/> Bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 formaldehyde, polymer with (chloromethyl)oxirane and phenol oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	CAS: 1675-54-3 CAS: 9003-36-5 CAS: 68609-97-2	≥30 - ≤60 ≥30 - ≤60 ≥10 - ≤30

Occupational exposure limits, if available, are listed in Section 8.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SECTION 4: First aid measures

4.1 Description of first aid measures

General :	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. If breathing is irregular, drowsiness, loss of consciousness or cramps: Call 112 and give immediate treatment (first aid).
Eye contact :	Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Seek immediate medical attention/advice.
Inhalation :	Remove to fresh air and keep at rest in a position comfortable for breathing. Give nothing by mouth. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. If unconscious, place in recovery position and get medical attention immediately.
Skin contact :	Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners. Remove contaminated clothing and shoes.
Ingestion :	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do not induce vomiting unless directed to do so by medical personnel. Lower the head so that vomit will not re-enter the mouth and throat.
Protection of first-aiders :	<input checked="" type="checkbox"/> No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact :	Causes serious eye irritation.
Inhalation :	No known significant effects or critical hazards.
Skin contact :	Causes skin irritation. May cause an allergic skin reaction.
Ingestion :	No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact :	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation :	<input checked="" type="checkbox"/> Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact :	<input checked="" type="checkbox"/> Adverse symptoms may include the following: irritation redness reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion :	<input checked="" type="checkbox"/> Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician :	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
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SECTION 4: First aid measures

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Extinguishing media : Recommended: alcohol resistant foam, CO₂, powders, water spray.
Not to be used : waterjet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials: carbon oxides halogenated compounds

5.3 Advice for firefighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Fire will produce dense black smoke. Exposure to decomposition products may cause a health hazard. Cool closed containers exposed to fire with water. Do not release runoff from fire to drains or watercourses. Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Hazchem code : ●3Z

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Avoid all direct contact with the spilled material. Refer to protective measures listed in sections 7 and 8. No action shall be taken involving any personal risk or without suitable training. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Contains epoxy constituents. Avoid all possible skin contact with epoxy and amine containing products, they may cause allergic reactions. Avoid inhalation of vapour, dust and spray mist. Avoid contact with skin and eyes. Eating, drinking and smoking should be prohibited in area where this material is handled, stored and processed. Appropriate personal protective equipment: see Section 8. Always keep in containers made from the same material as the original one.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep out of the reach of children. Keep away from: Oxidizing agents, strong alkalis, strong acids. No smoking. Prevent unauthorized access. Containers that are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

See separate Product Data Sheet for recommendations or industrial sector specific solutions.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Product/ingredient name	Exposure limit values
No exposure limit value known.	

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls

Arrange sufficient ventilation by local exhaust ventilation and good general ventilation to keep the airborne concentrations of vapors or dust lowest possible and below their respective threshold limit value. Ensure that eyewash stations and safety showers are proximal to the workstation location.

Individual protection measures

General :

Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. Safety eyewear should be used when there is a likelihood of exposure.



Hygiene measures :

Wash hands, forearms, and face thoroughly after handling compounds and before eating, smoking, using lavatory, and at the end of day.

Eye/face protection :

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Hand protection :

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training. The quality of the chemical-resistant protective gloves must be chosen as a function of the specific workplace concentrations and quantity of hazardous substances.

Since the actual work situation is unknown. Supplier of gloves should be contacted in order to find the appropriate type. Below listed glove(s) should be regarded as generic advice:

Recommended: Silver Shield / Barrier / 4H gloves, butyl rubber (>0.5 mm), Viton®, nitrile rubber (>0.3 mm)

Short term exposure: natural rubber (latex) (>0.4 mm)

May be used: neoprene rubber (>0.1 mm), polyvinyl alcohol (PVA), polyvinyl chloride (PVC), butyl rubber (>0.3 mm), nitrile rubber (>0.1 mm)

Body protection :

Personal protective equipment for the body should be selected based on the task being performed and the risks involved handling this product.

Respiratory protection :

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. If working areas have insufficient ventilation: When the product is applied by means that will not generate an aerosol such as, brush or roller wear half or totally covering mask equipped with gas filter of type A, when grinding use particle filter of type P. (EN140) Be sure to use an approved/certified respirator or equivalent.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state :

Liquid.

Odour :

Amine-like.

pH :

Testing not relevant or not possible due to nature of the product.

Melting point/freezing point :

Testing not relevant or not possible due to nature of the product.

Boiling point/boiling range :

Testing not relevant or not possible due to nature of the product.

SECTION 9: Physical and chemical properties

Flash point : Closed cup: 152°C (305.6°F)
Evaporation rate : Testing not relevant or not possible due to nature of the product.
Flammability : Not available.
Vapour pressure :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
formaldehyde, polymer with (chloromethyl) oxirane and phenol	0.62	0.083	EU A.4			

Vapour density : Not available.
Specific gravity : 1.12 g/cm³
Partition coefficient (LogKow) : Testing not relevant or not possible due to nature of the product.
Auto-ignition temperature : Not available.
Decomposition temperature : Testing not relevant or not possible due to nature of the product.
Viscosity : Testing not relevant or not possible due to nature of the product.
Explosive properties : Testing not relevant or not possible due to nature of the product.
Oxidising properties : Testing not relevant or not possible due to nature of the product.

9.2 Other information

Solvent(s) % by weight : Weighted average: 0 %
Water % by weight : Weighted average: 0 %
VOC content : 0.046 g/l
TOC Content : Weighted average: 0 g/l
Solvent Gas : Weighted average: 0 m³/l

SECTION 10: Stability and reactivity

10.1 Reactivity

No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability

The product is stable.

10.3 Possibility of hazardous reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid

No specific data.

10.5 Incompatible materials

10.6 Hazardous decomposition products

When exposed to high temperatures (i.e. in case of fire) harmful decomposition products may be formed:

Decomposition products may include the following materials: carbon oxides halogenated compounds

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Epoxy and amine containing products can cause skin disorders such as allergic eczema. The allergy may arise after only a short exposure period.

Acute toxicity

SECTION 11: Toxicological information

Product/ingredient name	Result	Dose / Exposure	Effects
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Rat - Oral - LD50	>2000 mg/kg	
	Rabbit - Dermal - LD50	>2000 mg/kg	
formaldehyde, polymer with (chloromethyl)oxirane and phenol oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	Rat - Dermal - LD50	>2000 mg/kg	
	Rat - Oral - LD50	>2000 mg/kg	
	Rabbit - Dermal - LD50	>2000 mg/kg	
	Rat - Oral - LD50	>5000 mg/kg	
	Rat - Dermal - LD50	>4500 mg/kg	

Acute toxicity estimates

Route	ATE value
No known significant effects or critical hazards.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Exposure
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Rabbit - Eyes - Mild irritant		
	Rabbit - Skin - Mild irritant		
formaldehyde, polymer with (chloromethyl)oxirane and phenol oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	Rabbit - Skin - Mild irritant	Duration of treatment/ exposure: 24 hours	Amount/concentration applied: 500 microliters
	Rabbit - Eyes - Mild irritant		
	Rabbit - Skin - Moderate irritant		

Sensitiser

Product/ingredient name	Species - Route of exposure	Result
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	Guinea pig - skin	Result: Sensitising
	Guinea pig - skin	Result: Sensitising

Mutagenic effects

No known data available in our database.

Carcinogenicity

No known data available in our database.

Reproductive toxicity

No known data available in our database.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Not available.			

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Not available.			

Aspiration hazard

Product/ingredient name	Result
Not available.	

Information on likely routes of exposure

Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential chronic health effects

No known significant effects or critical hazards.

Other information : No additional known significant effects or critical hazards.

SECTION 12: Ecological information

12.1 Toxicity

Do not allow to enter drains or watercourses. Toxic to aquatic life with long lasting effects.

Product/ingredient name	Result	Species	Exposure
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700	Acute - EC50	Algae	11 mg/l [72 hours]
	Acute - LC50	Fish	2 mg/l [96 hours]
	Acute - EC50	Daphnia	1.8 mg/l [48 hours]
formaldehyde, polymer with (chloromethyl)oxirane and phenol	Acute - EC50	Fish	2.54 mg/l [96 hours]
	Acute - LC50	Algae	1.8 mg/l [72 hours]
oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	Acute - LC50	Daphnia	2.55 mg/l [48 hours]
	Acute - IC50	Algae	843.75 mg/l [72 hours]
	Acute - LC50	Fish	5000 mg/l [96 hours]

12.2 Persistence and degradability

Product/ingredient name	Test	Result
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 formaldehyde, polymer with (chloromethyl)oxirane and phenol oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	OECD Inherent Biodegradability: Zahn-Wellens/EMPA Test	12% [28 days] - Not readily
	OECD Ready Biodegradability - CO2 Evolution Test	16% [28 days] - Not readily
		87% [28 days] - Readily

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 formaldehyde, polymer with (chloromethyl)oxirane and phenol oxirane, mono[(C12-14-alkyloxy) methyl] derivs.			Not readily
			Not readily
			Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 formaldehyde, polymer with (chloromethyl)oxirane and phenol oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	2.64 - 3.78	31	Low
	2.7	150	Low
	3.77	160 - 263	Low

12.4 Mobility in soil

Product/ingredient name	logK _{oc}	K _{oc}
bisphenol A-(epichlorhydrin) epoxy resin MW =< 700 4,4'-isopropylidenediphenol	3.26	1800
	3.16	1436.23

Mobility : No known data available in our database.

Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods







The generation of waste should be avoided or minimised wherever possible. Residues of the product is listed as hazardous waste. Dispose of according to all state and local applicable regulations. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Packaging

The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

Transport may take place according to national regulation ADG for transport by road and train, IMDG for transport by sea, IATA for transport by air.

	14.1 UN no.	14.2 Proper shipping name	14.3 Transport hazard class(es)		14.4 PG*	14.5 Env*	Additional information
ADG Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700, formaldehyde, polymer with (chloromethyl)oxirane and phenol)	9	 	III	Yes.	The product is not regulated as a dangerous good when transported by road or rail in either an IBC, or in other container types if ≤500 kg. This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
IMDG Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9	 	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Emergency schedules F-A, S-F
IATA Class	UN3082	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bisphenol A-(epichlorhydrin) epoxy resin MW =< 700)	9	 	III	Yes.	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

PG* : Packing group

Env.* : Environmental hazards

14.6 Special precautions for user

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

Ingredient name	Schedule
No listed substance	

SECTION 16: Other information

 Indicates information that has changed from previously issued version.

Classification	Justification
<input checked="" type="checkbox"/> SKIN CORROSION/IRRITATION - Category 2 <input checked="" type="checkbox"/> SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A <input checked="" type="checkbox"/> SKIN SENSITISATION - Category 1 <input checked="" type="checkbox"/> REPRODUCTIVE TOXICITY - Category 1	Calculation method Calculation method Calculation method Calculation method

Notice to reader

SECTION 16: Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.